

GR 96 P 1041 P
PCT/DE 96/02331
WO 97/26574

182 Rec'd PCT/PTO 17 JUL 1998

A
1
TITLE
Description

Cable closure for optical waveguides with splice organizers and excess-length depositories

A
BACKGROUND OF THE INVENTION

5 The invention relates to an optical-fibre transmission system comprising a cable closure for optical waveguides with splice organizers and excess-length depositories for excess lengths of optical waveguide and comprises at least one optical-fibre cable, cable lead-in units in the form of cable lead-in spigots being arranged
10 into the cable closure perpendicularly with respect to the axis of the closure body of the cable closure, the excess lengths of optical waveguide and the splice organizers being arranged within the closure body removably in the axial direction of the closure body, and at
15 least one end face of the closure body being closed off in a sealing manner by an externally accessible cover.

DE 39 04 232 - A1 discloses cross-connecting and branching accessories for communication cables and distribution networks, ^{and the accessories have} comprising a branching junction
20 box and at least one branch cable closure housed therein. ^{The accessory has} used there is a hood closure with customary cable lead-in seals, ^{and} the cables led into the branching junction box
A ^{are} being laid with excess lengths so that the hood closure
A can be taken out for service work. The cables are fed to
A 25 the hood closure via separately laid cable ducts, ^{and} corresponding excess lengths of the cables ^{are} being deposited in the cable junction box or manhole before they are led
A into the hood closures. For service work, the hood closures are lifted or swung out of their manhole position, so that the hood closure is then accessible and can
30 be opened. However, such cable installations are designed for a normal laying method of freely layable cables.

US Patent Specification 4,709,980 discloses a cable closure in which the cable lead-ins of the optical waveguides are arranged perpendicularly with respect to the axis of the cable closure. Contained therein are splice organizers, which can be removed upwards after opening a cover.

German Patent Specification 41 40 701 C1 discloses a cable closure as an underfloor container in which the cable lead-ins take place perpendicularly with respect to the cable closure axis, ^{and the lead-ins are} ~~the lead-ins being~~ performed via lead-through flanges, so that the cables also have to be provided with corresponding units. Organizers which can be removed upwards are likewise included here.

EP-A-0 532 980 discloses a hood closure with lead-in spigots which, running in obliquely from below, are fitted into a base plate of the hood closure. Such a cable closure is designed for use in cable shafts and, if appropriate, for fastening to masts.

JP-04289451 describes a protective housing for a cable closure arranged in the ground. This protective housing comprises annular components which are arranged on a base. The closure is mounted therein on a frame and surrounded with filling material.

JP-61148782 describes a cable closure in which optical-fibre cables are led in axially. The cable closure comprises a lead housing and is designed such that organizer arrangements for excess lengths of optical waveguide can be arranged ^{to lie} ~~lying~~ therein. This cable closure is particularly suitable for use in cases where there are great temperature changes. The seals are established by welding.

SUMMARY OF THE INVENTION

A
A
5 Th object of the invention is, however, to
provide a cable closure for optical waveguides which is
suitable for easy-to-lay minicables or microcables, ^{and} these
minicables or microcables, ^{comprise} comprising pipes in which
10 optical waveguides or optical waveguide bundles are
loosely led in. The object set is achieved according to
a first way with a cable closure of the type explained at
the beginning by the cable lead-in units being designed
as lead-in spigots in the form of pipes tightly fitted
15 on, by the optical-fibre cables in the form of optical
waveguide minicables or optical waveguide microcables,
respectively comprising a pipe and optical waveguides,
optical waveguide strips or optical waveguide bundles
loosely introduced therein, being arranged in the cable
20 lead-in units designed in terms of pipe connecting
technology for receiving and sealing off the pipes of the
optical-fibre cables, ^{and} the sealing connection of the pipe
connecting technology being a welded, soldered or
adhesively bonded connection between the pipe of the
optical-fibre cable and the cable lead-in unit.

INS A1
A
The object set is, however, also achieved according
to a second and third way, ~~corresponding to the~~
~~features of Patent Claims 2 and 3.~~ ¹¹

25 The new type of design of optical-fibre cables as
minicables or microcables allows considerable advantages
to be achieved in terms of laying technology. For
instance, first and foremost there is a drastic reduction
in costs, since the thin pipes of the optical-fibre
30 cables can be laid in slits which are easy to make in the
surface of the ground, so that a distinct reduction in
the overall line costs for a new installation is poss-
ible. In addition, an increase in the operational reli-
ability is possible by redundant routing, which is
particularly suitable if a ring form of network structure
35 is implemented.

For example, by using optical switches to connect up to existing networks, these easy-to-lay microcables allow flexible and intelligent networks to be built up in a simple way. Simple pigtail rings with optical switching can be used in this case, so that optical fibres can be used right up to the final subscriber. The great advantage is also that these simple microcables can be introduced at a later time into roads, pavements, kerbstones, in the plinth region of walls of houses and special routes. In such cases it is possible to put into practice a technical concept adapted according to the wishes of the operator, allowing account to be taken of existing infrastructure with respect to rights of way, pipes for waste water, gas and district heating. The laying of the microcables is particularly easy to manage in this respect, since the pipe diameter of the microcables is only between 3.5 and 5.5 mm, so that

00104946 024709
002729 9480460

a cutting width of 7 to 10 mm is adequate for the laying channel to be made. Such a laying channel can be accomplished with commercially available cutting machines, a cutting depth of about 70 mm being quite sufficient. The pipe of such a minicable or microcable may consist of plastic, steel, chromium-nickel-molybdenum alloys, copper, copper alloys (brass, bronze, etc.), aluminium or similar materials. The cable closures according to the invention are preferably cylindrically designed and are fitted perpendicularly into a core hole cut out for this purpose and having a diameter corresponding to the cable closure, the core hole preferably being about 10 to 30 mm greater than the diameter of the cable closures. The closure height of the cable closure is about 200 mm, it preferably being designed in a pot shape and pointing with its end-face opening towards the surface, which opening can then be closed off in a pressure-watertight manner with the aid of a cover and a seal. The closure body itself is inserted for example by up to 2/3 of its height into a concrete bed and thereby receives adequate anchorage. The upper part of the core hole is then plugged with lean concrete, hot bitumen, two-component casting compound or expandable plastics materials. The closure cover may also be designed to withstand loading, but a separate covering with an additional manhole cover is also possible. It is consequently a pressure-water-tight cable closure which can be opened and reclosed at any time and has special cable lead-in units for minicables or microcables. The cross-connection excess length of the optical fibres or excess length of optical waveguides for subsequent splicing and all optical-fibre splices are accommodated in the closure body itself, these splices being mounted on a corresponding splice organizer. This splice organizer can be removed upwards in the axial direction of the cable closure, so that the closure itself can remain in its position. The optical waveguides are protected by a flexible tube, so that there is no risk of buckling during service work. For example, up to four tubular microcables may be led into

the cable closure, the cable lead-in units for this purpose preferably being arranged on one side of the closure housing such that a tangential leading in of the optical waveguides along the inner wall of the closure is possible. The radius of the cable closure in this case corresponds at least to the minimum permissible bending radius of the optical waveguides, so that no additional protective devices have to be provided. The cable lead-in units comprise, for example, soft-metal tubes fitted in a sealtight manner into the wall of the closure, the ends of which tubes are plastically deformed by crimping on the lead-in microcable ends such that a pressure-watertight seal is produced. In the case of such a pressure-watertight connection, the microcable with its pipe is additionally fixed adequately against tensile, compressive and torsional stresses. To be able to allow for tolerances in the laying of the microcable, the microcable is in each case provided with an elongation loop before it is led into the cable closure, so that as a result length compensation can take place. Such an elongation loop is provided before the cable closures or before bends in the microcable. Such an elongation loop may be additionally provided with a metallic protective tube, which allows only buckle-free bends, so that it is possible to dispense with further bending tools during installation. These length compensation loops for microcables also compensate for possibly occurring elongations or shrinkages of the cable, as well as settling in the road or in the earth. They likewise comprise readily bendable metal tubes, for example of copper, and can be made pliable by prior heat treatment in the bending region. It is also possible to make the tubes used for the length compensation loops flexible by corresponding coiling. Metal tubes also accomplish stability against transverse compressive stress and ensure that minimum bending radii of the optical waveguides are maintained. In addition, the length compensation loops may already be prefabricated at the factory and consequently no longer need to be produced on site. During laying,

00104845 074700

A 5 the microcables may also be brought up to and fixed to the closure above ground, the length compensation loop then receiving the excess length of cable when the cable closure is lowered. Depending on the configuration and requirements, such an in-line or branch cable closure may be produced on ^{site with} ~~site~~ T-shaped or else cross-shaped branches being possible.

10 To realize the invention, slender, elongate closures may be used, in particular if it is a case of lengthening and repairing a microcable. In the case of such in-line cable closures, adaptations of microcables of different diameters can also be performed. For example, such a cable closure may on one lead-in side have a microcable of a first diameter led into it in a
15 sealing manner and on the second side of the cable closure be lengthened by a microcable of a second diameter, different from the first diameter. The adaptation to the different diameters may take place with the aid of lead-in elements of different diameters or with the aid
20 of adapted adapter pieces or adapter pipes.

Particularly advantageous are, however, in this case, round, cylindrical closure bodies, the axis of which however runs perpendicularly with respect to the axis of the laying direction. In this way, the micro-
25 cables may be led into the closure through tangentially arranged cable lead-in units. As a result, it is also possible to bring together in a single closure microcables from different laying depths. Within the closure, it is also possible for example to realize the splicing
30 technique for uncut microcables, the excess lengths of fibre then expediently being deposited in a clearly arranged way in a plurality of loops one above the other within the closure.

In the case of such cable closures according to
35 the invention, it is also of advantage that the cable lead-in units, and consequently the seals of the cables to be led in, are independent of the end-face

00404516 074700
002720 51210100

5 cylind r seal of th cable closure. In addition, each
tubular microcabl is individually seal d ff and the
cabl lead-in units ar preferably arrang d in th middle
or lower part of the cable closure, in order that no
10 crossings of excess lengths of fibre or fibre run-ins
occur. The storage space for the excess lengths of
optical waveguide is preferably arranged directly under-
neath the cover, it being possible additionally to use
separating plates, to be able, for example, to separate
15 incoming optical waveguides from outgoing optical wave-
guides. In this way, the splicing space can also be
divided off. When taking out the splices for service
work, in each case the excess lengths of optical
waveguide must always be taken out first, to allow
20 splicing work to be performed. The splices may
subsequently be accommodated vertically or horizontally
in a splicing space, expediently being arranged on a
splice organizer, on which excess lengths of optical
waveguide may also be arranged in a clear manner.

20 The cable closure according to the invention may
also comprise a plurality of rings, which may be placed
one above the other, depending on size requirements one
against the other. The individual rings are then sealed
off with respect to one another, for example by sealing
25 measures which are normal and known per se. In the case
of such a dividable cable closure, uncut cables may also
be inserted if leading in takes place in this plane of
intersection. This provides the possibility for appli-
cation of the splicing technique.

30 This new technique thus gives rise to various
special features. For instance, the cable closures
according to the invention can be introduced into the
road surfacing in a simple way in standard core holes,
the composite structure of the carriageway surfacing not
35 being destroyed by this core-hole drilling. The laying of
th minicables or microcabl s and the associat d closures
may b perform d in a simpl way in any areas of th
arth or f the road, preferably along a joint betw n

th carriageways, introduced in channels or core holes. In the case of such a laying technique, the basic structure of the carriageway surfacing is not disturbed. Earth is not removed. Compaction of the earth is not required.

5 Sinking of the repair site due to settlement is not to be expected. Cracking up or crack propagation is not to be expected. Laying in a laying channel made with customary cutting machines is a simple operation and closing is performed, for example, by pouring in hot bitumen or
10 other fillers. The compact structural design and the relatively small diameter of the cable closure provide adequate load-bearing strength, the sealing of the round closure fastening not presenting any difficulties, since the cover seal is separate from the cable seals. So-
15 called fibre handling and the fibre run-in may take place on a plurality of mutually separate levels, so that better utilization of the volume of the closure can be achieved. The radius of the inner wall of the closure is designed such that it supports the incoming optical
20 waveguides, buckling not being possible.

Elongate cable closures for the connection technique with the microcables used are suitable in particular for through-connections or when lengthening microcables with different materials or different pipe
25 diameters. It is possible, for example, even in domestic cable laying to connect to elongate closures so-called "blown fibre conductors".

Round, cylindrical closures are suitable in particular for changes in direction in the running of the
30 cables, for cross-connecting, splicing, measuring, branching, dividing, overcoming differences in height in the case of laid microcables and for receiving optical switches and the electronics for the transmission technology.

Sub A37

Other developments of the invention are reproduced in subclaims.

The invention is now explained in more detail with reference to 32 figures.

Ins A37 5

Figure 1 ~~shows the longitudinal section through an elongate closure for microcables of the same diameters,~~

A

Figure 2 ^{is a longitudinal cross-sectional view of} ~~shows an elongate closure for microcables of different diameters,~~

A

10

Figure 3 ^{is a cross-sectional view of} ~~shows a longitudinal section through an elongate closure with a microcable fitted on one side,~~

A

Figure 4 ^{is a plan view of} ~~shows a cylindrical closure,~~

A

Figure 5 ^{is a plan view of} ~~shows a cylindrical closure with a storage space for excess lengths of optical waveguide and depositing and fastening of the splices,~~

15

Ins A47

Figure 6 ~~shows a cylindrical closure in longitudinal section,~~

A

Figure 7 ^{is a longitudinal cross-sectional view of} ~~shows a cylindrical closure with pulled-out excess lengths of optical waveguide,~~

A

20

Figure 8 ^{is a cross-sectional view of} ~~shows a round closure with cable lead-in units at different levels,~~

A

Figure 9 ^{is a cross-sectional view of} ~~shows a round closure, which is cut in the leading-in direction and is suitable for the splicing technique,~~

A

25

Figure 10 ^{is a cross-sectional view of} ~~shows an extendable round closure,~~

Figure 11 shows a cylindrical closure with compensation loops and tangential cable lead-in units,

A

Figure 12 ^{is a top plan view of} ~~shows a round cable closure with protective tubes for the optical waveguides in a view from above,~~

A

30

Figure 13 ^{is a cross-sectional view of} ~~shows a round closure with microcables pushed into the interior of the closure, in a view from above,~~

A

Figure 14 ^{is a cross-sectional view of} ~~shows a cylindrical cable closure which has been fitted into the road surface,~~

A

35

Figure 15 ^{is a cross-sectional view of} ~~shows a cylindrical cable closure, with a concrete protective housing,~~

A

Figure 16 ^{is a cross-sectional view of} ~~shows a cable closure in a simple configuration,~~

A

- A Figure 17 ^{is a cross-sectional view of} shows an in-line closure which has been built into the road surface and the cover of which has a peripheral collar,
- A Figure 18 ^{is a diagram of} shows in a diagram the arrangement of a closure in the case of a through-connection,
- A 5 Figure 19 ^{for} diagrammatically shows an arrangement of the cable closure in the case of a T-branch,
- A Figure 20 ^{is a diagram of} shows in a diagram the arrangement ^{for} in the case of a cross-shaped branch,
- A 10 Figure 21 ^{is a longitudinal cross-sectional view of} shows an elongate cable closure with diameter adaptations in the form of tubular adapter pieces or adaptation sleeves,
- Figure 22 ^{is a longitudinal cross-sectional view of} shows the cable closure according to the invention in a longitudinal section,
- A 15 Figure 23 ^{is a cross-sectional view of a sealing head,} shows a sealing head in cross-section,
- A Figure 24 ^{is a transverse cross-sectional view of} shows a splice arrangement in series,
- A Figure 25 ^{is a transverse cross-sectional view of} shows an arrangement of optical-fibre splices next to one another,
- A Figure 26 ^{is a cross-sectional view of} shows a distribution or branch cable closure,
- A 20 Figure 27 ^{is a cross-sectional view of} shows an assembly device for the installation of the cable closure,
- A Figure 28 ^{is a cross-sectional view of an arrangement for} shows the bringing together of the different optical waveguide transmission systems,
- A Figure 29 ^{is a cross-sectional view of an arrangement in a} shows how they are brought together if the manhole is in the free earth,
- A 25 Figure 30 ^{is a plan view of} shows an open core hole with a laid-in elongation loop of a microcable,

- 10 -

Figure 31 ^{is a cross-sectional view of} shows the inserted protective device,
Figure 32 ^{is a cross-sectional view of} shows a cable closure which is accessible from above.

5 Represented in Figure 1 is a slender, elongate cable closure according to the invention, by which a connection of tubular minicables or microcables is made possible. The minicables or microcables comprise in each case a pipe 8 or 10 - here of the same diameter - in which the optical waveguides 11 are drawn in, blown in or

10 laid in before the pipe joining process. Within the cable closure 1, the optical waveguides 11 are connected to one another by means of splices 26. The in-line cable closure 1 comprises a tubular middle part 19 with end-face ends 16, on which external threads are arranged. The lead-in

15 pipes 8 or 10 of the minicables or microcables are led in in a sealing manner with the aid of sealing inserts 14 and/or cutting rings, ^{and} the necessary sealing pressure in the cable lead-in units ^{is} 17-18 being produced with the aid of over-engaging union nuts 17, which have an internal

20 thread 18 in each case at their free ends. The complete cable closure 1 is sunk below the road surface 6 into the earth 7 or into cut-in laying channels. Since it constitutes high mechanical protection for splices 26, it may also be used above ground, for example on masonry plaster.

25

30 Represented in Figure 2 is an elongate in-line cable closure 2, in which microcables 9 and 15 of different diameters are connected to each other. In this case, the same connecting and sealing technique as in the case of the cable closure 1 according to Figure 1 is used, ^{and} the only difference ^{is} being that the lead-in diameters at the end faces of the cable closure are different and are adapted to the respectively led-in microcable 9 and 15, respectively.

35 Shown in Figure 3 is an in-line cable closure 1a, the left-hand lead-in side of which corresponds to the exemplary embodiment according to Figure 1, while the right-hand lead-in side has a profiled

inlet spigot 4, onto which the continuing microcable 3 is fitted and is correspondingly sealed off. The sealing may take place by adhesive bonding or crimping on of the microcable pipe on the lead-in spigot. This exemplary embodiment may be used in particular in the case of the "blown fibre" technique, in which optical waveguides are blown in at a later time in a laid hollow pipe. The hollow pipe 3 concerned, for example of plastic, can be readily fitted onto the lead-in spigot 4 of the cable closure 1a.

The exemplary embodiments shown in Figures 1 to 3 and 21 are suitable as straightforward in-line cable closures, in which there are no excess lengths of optical waveguides, so that they are used as straightforward repair and connection links between the minicables or microcables.

Represented in Figure 4 is a round, cylindrical cable closure 5, which can, for example, be sunk vertically into a core hole in the earth or in the road structure. The cable lead-in units 37 are arranged tangentially at the wall of the closure so that the optical waveguides 24 of the fitted-on microcables 10 can be taken further along the inner wall 22 of the closure. In this way it is possible, for example, for the excess lengths of the optical waveguides to be deposited in an ordered way. For required splices 26, the optical waveguides 24 are taken out from the excess-length assembly and spliced. In doing so, it must be ensured that bending in the splice depository does not go below the permissible minimum bending radius 39 of the optical waveguides. The cylindrical interior space 23 of the cable closure 5 may be separated into appropriate compartments in a corresponding way for the individual functions, and the splices 26 are being deposited in a horizontal plane in the case of this exemplary embodiment.

Figure 5 shows an exemplary embodiment for a cylindrical closure 5, in which the optical waveguide splices 26 are arranged vertically in the cylindrical closure space. Used for this purpose in this case are,

~~pipe of the outgoing microcable takes place in turn via~~
a cable lead-in unit 13, which is arranged here on the
level of the storage space 28a for the outgoing optical
waveguides 38. The sleeve-shaped cable lead-in units 13
5 are drawn here diagrammatically as crimpable lead-
throughs, but according to the special configuration
provided by the invention they may also be fitted on
tangentially, so that here too the advantages described
~~above come to bear.~~

10 In Figure 7 it is shown how the removal of the
individual units from the cable closure 5 according to
Figure 6 proceeds for service work. Thus, first of all
the excess lengths 30 of the incoming optical waveguides
and then the excess lengths 38 of the outgoing optical
15 waveguides are removed upwards, so that access to the
splicing space, and consequently to the splice organizers
32 located there, is then free. As the arrow 42 indi-
cates, the splice organizers 32 can then be taken out
upwards and be deposited in corresponding splicers.

20 Figures 8 to 10 show basic units from which the
cable closures according to the invention can be
assembled. These basic units are let ^{or placed} into corresponding
core holes in the earth or road surface 6.

A
25 Advantageous in this case is the cylindrical
shape of the closure, which is closed off at one end by
a flat base. As a result, under static loading from
above, the forces are distributed evenly over a large
surface area. Sinking into the road soil is not to be
expected even when there is a high volume of traffic.

30 Figure 8 shows a simple form of the cable closure
5, the cable lead-in units 13 being arranged at different
levels. As a result, differences in height between the
cable routes, as occur between road laying (about 7 -
15 cm) and earth laying (about 70 cm), can be overcome.
35 This embodiment comprises a single housing

of the interior space 23, which can be provided with the details described above. The cable lead-in units 13 may be sealed off, for example, by sealing nipples, which are inserted at the point 37.

5 Presented in Figure 9 is an exemplary embodiment which comprises a plurality of sections 33 and 35, which are arranged one above the other. Here, the cable lead-in units 13 and 36 are arranged in the separating plane between the two sections 33 and 35, so that it is possible also to lead in uncut microcables or uncut optical waveguide conductors. This makes it possible to apply the splicing technique here. In the case of a cable closure of cylindrical configuration, the sections 33 and 35 are individual rings which contain suitable sealing systems in the separating plane. A flat base 40 was chosen here as the termination.

4 10 Figure 10 shows that a cylindrical cable closure can also be assembled, for example, from three individual sections or rings and it is possible by turning the individual sections to alter the direction of the cable lead-in units 13. Thus, for example, with such a cable closure a right-angled branch can also be realized. Here too, corresponding sealing systems are used in the separating planes 34 between the individual sections.

25 Shown in Figure 11, likewise in a diagrammatic way, is the structural design of a cylindrical cable closure 44, in which the cable lead-in units 45 are led into the closure body tangentially in the form of tubular attachments. In this way, the optical waveguides can be continued in the interior of the cable closure along the inner wall of the closure without the risk of buckling. Furthermore, it is shown that the cable lead-in units 46, which in the case of this example are likewise led in tangentially, are provided with so-called compensation loops 47. These compensation loops 47 serve to

compensate for tolerances during laying of the microcables and installation of the closures or else to compensate for longitudinal movements in the case of different coefficients of thermal expansion. The diameter of these compensation loops is dimensioned such that in any event bending does not go below the minimum permissible bending radius of the optical waveguides, ^{and it has} ~~it having~~ to be ensured that the compensation takes place without buckling under normal loading. It is also indicated in this diagram that, because of the excess lengths of optical waveguide 49, the splice organizer 48 with corresponding splice reserve 50 can be taken out from the closure in the service position in direction 51. In protective tubes 54, the optical waveguides are protected against mechanical loading inside and outside the closure and ensure buckle-free handling, without bending going below the minimum bending radius. The protective tubes 54 lead the optical waveguides from the cable lead-in unit 45, 46 up to the splice organizer 48. The depositing of the cross-connection excess length 49 in the interior space of the closure in the closed state is indicated by dashed lines. The connection to the microcables at the cable lead-in units 45 and 46 is explained in more detail below. At the top right, an unused cable lead-in 45 is sealed off by a dummy plug 90. At the bottom right of the figure, a crimped connection 89 with respect to the microcable 10 has been shown in principle.

In Figure 12, a cylindrical cable closure 44 is sketched in a view from above, in which the cable lead-in units comprise microcable lead-throughs 56, through which the optical waveguides are led into the interior of the cable closure. The lead-ins are in this case arranged virtually tangentially with respect to the inner wall of the housing, the free, outwardly pointing end being expanded in the shape of a nozzle in this representation, in order to be able to thread the optical waveguides into

- 15a -

A

[illegible]

AMENDED SHEET

a shrink tub piece 57 may also be used. The optical waveguides of the microcables are fed to the individual regions, for example the splice organizers 48, through the cable lead-in units and through the flexible protective tubes 54 via compensation loops 53. The transition may take place with the so-called maxibundle adapter. Consequently, if required, optical waveguides may be divided between a plurality of protective pipes. There is also the possibility of dividing the optical waveguides within the splice organizers 52 between a plurality of organizers 48. For this purpose, the optical waveguides are led through the bottom of the organizers 48.

Figure 13 shows in a diagram an in-line cable closure built into the road surface, in a view from above. In this way, the individual microcables 9 can also be pushed into the interior of the closure. The tension relief and the sealing likewise take place by crimping at the points 58. It is also possible to use, however, as shown here in the left-hand half of the figure, an additional shrink tube 59 or a permanently elastic annular seal, with the aid of which the sealing with respect to the cable lead-in unit 56 takes place. Furthermore, sealing could also take place in the interior of the cable closure 44, at the end of the lead-through, with corresponding sealing means 60. Suitable for this purpose is, for example, an annular lip seal 60, which is shown in principle as a shaft-sealing ring in the right-hand half of the figure.

Shown in Figure 14 is an in-line cable closure 61 which is built into the road surface 6 and is fitted in a metallic protective housing 64 such that it is protected against mechanical loads. A cast iron cover 68 is captively fastened by a pivot bolt 67 to the protective housing 64. The protective housing 64 has an opening 63 in the wall for leading in the microcables 62. The protective housing 64 is concreted into the core hole in the road surface 6 in the lower region, as item 65 shows, in order to prevent sinking. The remaining annular gap is closed with hot bitumen or 2-component

casting compound 65a. The cover 68 is slightly counter-sunk with respect to the carriageway surfacing and is accessible at any time for service work. The sealing cover 73 is described further below. The protective housing 64 and the cable closure 61 are arranged concentrically with respect to each other, it being possible for the intermediate space to be provided with a flexible foam filling 66.

Figure 15 illustrates a sketch of an in-line cable closure built into the road surface 6 and having a concrete protective housing 71, which protects the in-line cable closure against mechanical loads. Such a protective housing of precast concrete is suitable in particular for sinking into a paved road surface. Here too, a cover 74 which can withstand high loads is provided, which cover is let into a ring 75. Here too, a pivot bolt 67 is provided. The cable lead-in units 70 are not flexible here and, because of the microcables 62, have to be led into the cable closure 72 rectilinearly. The cable sealing takes place outside the concrete protective housing 71 by crimping 58 (left-hand side) or with the aid of a shrink tube piece 69 (right-hand side). Any compensation loops must be situated outside the concrete protective housing 71 and are not shown here. The cable closure 72 is closed upwardly, underneath the load-withstanding cover 74, by a sealing cover 73. The latter seals off the closure space downwardly by an O-ring 91. In this diagram, the sealing cover 73 is secured and fixed, for example, by an annular screw.

Figure 16 illustrates in a diagram an in-line cable closure 72 built into the road surface 6, and this being a simple mechanical cable closure for microcables. For reasons of overall clarity, the cable lead-in units already explained above have not been shown. The cast cover 76 absorbs the mechanical loads and leads them directly into the closure housing 72. The cast cover 76 is provided with a centring groove 77, which ensures non-slip support. For the guidance

of the cast cover 76, hinged devices 67 and 78 are provided at the sides, by which devices adequate positioning is ensured. The cable closure 72 is in turn separately sealed off upwards, underneath the cast cover 76, by a sealtight cover 73. The sealing takes place, for example, by an O-ring 91. The cover 73 is fixed in this diagram by securing wedges or securing pins 92, which provide adequate cover-pressing onto the O-ring.

Shown in Figure 17 is a cable closure 72, which corresponds to that from Figure 16, the load-bearing cover 80 here having a peripheral collar 81. By this peripheral collar 81, the cast cover 80 is fixed adequately against shifting on the peripheral wall 79 of the cable closure 72. The cover 73 is in this case fixed by a snap ring (Seeger circlip), which locks into an annular groove. Opening takes place by means of special pliers. The closure is secured against unauthorized access.

Figure 18 illustrates in a diagram the conditions in the case of a through-connection of microcables 84, which are connected via connection units 82 and compensation loops 47 to the cable lead-in units of the cable closures 44. To reduce the variety of types, the closures are provided, as standard as far as possible, with 4 cable lead-in units. If not all the cable lead-ins are required, unoccupied cable lead-ins can be closed off pressure-watertightly by dummy plugs.

Figure 19, on the other hand, illustrates the principle in the case of a T-branch of microcables 84. Here, likewise two of the microcables 84 are led into the cable closure 44 in the way described above, a further microcable 84 being led out, perpendicularly with respect to this first routing, tangentially from the cable closure 44. In this case, the branched-off microcable 84 is led in via a cable lead-in unit 83 directly without a compensation loop. The compensation loop 47 has

in this case be provided on the cable end of the microcable 84. Unused cable lead-ins are closed pressure-water tightly by a dummy plug.

5 Sketched in Figure 20 is a cross-shaped branch, in which the basic principles shown in Figures 18 and 19 are applied. In this case, it may be expedient for the compensation loops for the branching-off microcables 84 to be pulled up in a bow shape, as is indicated at the point 85. Compensation loops 47 are provided directly at
10 the microcable ends.

It can be seen from the diagrammatically illustrated basic principles in Figures 18, 19 and 20 that a cylindrical cable closure according to the invention is particularly advantageous for the laying of minicables or
15 microcables. On account of the possibility of tangentially leading in the relatively rigid pipes of the microcables, changes in direction in the routing can be arranged without any problems.

Depicted in Figure 21 is a variant of the slender
20 in-line cable closure 1b. In the case of this closure, the lead-in pipes 8 and 10 are permanently fixed by plastic crimping of a softer metal. For this purpose, adapter pieces 87 of soft metal are crimped onto the pipe ends pressure-watertightly and permanently. An outer pipe
25 88, which is crimped onto the adapter pieces 87 at both ends, protects the splices 26. The inner bore of the adapter pieces 87 can be matched to the external diameter of the respective microcable 8 or 10.

The compensation loops 47 may be provided both at
30 the cable lead-ins or cable lead-in units and directly at the ends of the microcables.

The cable lead-in units of the cable closure may also be designed as flange units, plug units inserted in a sealtight manner

being provided for the connections of the optical waveguides. The optical waveguides are likewise provided with plug units, so that connection without any problems can take place, the ends of the minicables or microcables being provided with adapted flange units for sealtight coupling.

Furthermore, the complete cable closure, comprising closure body, cover, splice organizer, protective tube for excess lengths of optical waveguides, cable lead-in units, sealing systems, crimp connections and compensation loops, may be prefabricated in the factory.

A development of the invention is based on the object of providing slender in-line or vault cable closures for microcables, the diameter of which closures is only slightly greater than the diameter of the microcable and in which closure the microcable inlets can be sealed off by simple sealing methods. The object set is achieved with a cable closure of the type explained at the beginning by sealing heads of deformable material, preferably of a metal, being crimped onto the pipes of the optical-fibre cables in a sealing manner at peripheral crimping points, by the closure pipe likewise consisting of deformable material, preferably of a metal, and being crimped on at its end faces onto the sealing heads at peripheral crimping points and by the closure pipe being dimensioned in length such that adequate excess lengths of optical waveguide can be arranged in waveform extent and optical-fibre splices can be arranged.

It is furthermore the object of a development of the invention that, with such an in-line or vault cable closure, a sealtight splice connection is produced. ~~This object is achieved by the features of Claim 51.~~

The slender in-line cable closure according to the invention for the microcables described essentially comprises two sealing heads and a closure pipe. The sealing heads are interchangeably

graduated and optimized in their internal diameter for
th different microcabl diam ters. The connection
b tween the sealing heads and the end of the pip of th
microcable takes place by a crimping operation. In this
5 operation, the soft material, in particular metal, of the
concentric sealing head is permanently deformed and
pressed onto the pipe of the microcable in a sealtight
manner. To increase the sealing effect, the sealing heads
may be provided with peripheral grooves in the crimping
10 regions. The same effect can also be achieved if a
plurality of crimpings are carried out in series one
behind the other. Within the cable closure, thus a
plurality of splices may be deposited together in one
multi-fibre shrink splice protector. By exposure to heat,
15 a sealing of the splices is created. For splicing, multi-
fibre splicers known per se may be used, such as for
example the splicer X120 from the RXS company. However,
conventional thermal splicers may also be used for
individual fibres, for example the device X75 from the
20 RXS company. To avoid crossovers and loopings of the
splices in the splice protector, the individual optical
waveguides must be fixed on both sides of the splice
protector by an adhesive tape. Preferably, a parallel
alignment of the individual optical waveguides and their
25 fastening takes place in a planar mounting for optical
waveguides, such as are known per se. Finally, all the
splices are to be sealed together with a splice protec-
tor. In cases of few fibres, a plurality of crimping
splice protection parts may be used instead of the multi-
30 fibre splice protector. The splices may be arranged in
series one behind the other or else next to one another
in the cable closure. In order that the closure pipe can
be pushed over the splices without damaging the optical
waveguides, the optical waveguides must be brought up to
35 the splices, so that fastening to the splices is recom-
mendable. Th splicing op ration is expedi ntly performed
on a workbench, on which th optical waveguide ends to be
spliced are clamped in dividable fastenings. Aft r the
splicing operation, the splicer is removed again, for

- 21a -

exempl lowered into the workbench. Subsequently, the
respective sealing head is pushed onto each

5 pip nd of th microcabl s and is fixed in a s aling
manner over the ntir p riphery by crimping. For further
assembly, n of th microcabl fast nings is then
removed and the closure pipe is pushed with the aid of a
10 guide over the splices until the second sealing head is
taken up by the closure pipe. The required excess length
of optical waveguide within the closure is then achieved
by displacing at least one closure head. For this pur-
pose, the fastenings of the pipe ends of the microcables
15 have to be displaced. Thereafter, both ends of the
closure pipe are crimped by a crimping device, for
example crimping pliers, radially onto the sealing heads.
All the operations in the assembly device are provided
with longitudinal stops, or at least visual markings, for
20 reasons of better reproducibility.

Dividing optical waveguides between different
branching cables can be achieved with specially designed
sealing heads which are provided with a plurality of
cable lead-throughs. The fixing and sealing at these
25 cable lead-throughs, which takes place with cable lead-in
spigots, is performed outside the cable closure by
crimping. Alternatively, it is possible to dispense with
crimping between the closure pipe and the closure head
if, instead, the two parts are screwed to each other or
30 fixed in a sealing manner by a shrink tube.

If required, the interior space in the cable
closure may also be filled with filling compound. For
this purpose, the closure pipe is provided with filling
holes, which are closed for example by clamping rings or
35 by a hot- or cold-shrink tube.

Thus, with a structural design according to the
invention, the following advantages are obtained in
comparison with the existing prior art.

- It is a slender, no longer openable cable
35 closure of plastically deformable metal.

5 - Assembly of the cable closure, comprising few individual parts, is quick and easy.

- The sealing does not involve any plastic or
10 rubber seals, so that no flowing of materials occurs.

- There are no longitudinal seals.

- A permanent, pressure-watertight sealing head/closure pipe connection is produced by crimping.

- Simple standard crimping pliers which have appropriate inserts and carry out the deformation plastically are adequate for the crimping operation.

- A plurality of crimpings in series one behind the other increase the sealtightness and pull-out force of the microcable ends.

- On account of the small diameter, the cable closure may be laid in the axial direction of the microcables, so that a widening of the laying channel is adequate, the laying depth of the microcable likewise being adequate.

- The crimping of ductile copper microcables and of hard, resilient steel tubes is possible.

- The sealing heads of the cable closure of different internal diameter are interchangeable, but have the same external diameters.

25 - This structural design provides a standard size
of closure for all diameters of possible microcables.

30 - Microcables with a low number of optical waveguides and with a high number of

optical waveguides can be spliced with one another.

- A shrink splice protector allows a plurality of optical-fibre splices to be protected.

5 - Both individual optical waveguides and optical waveguide strips can be accommodated in the closure.

- Depending on the width of the closure pipe, the optical-fibre splices can be arranged in series one behind the other or else next to one another.

10 - Standard tools can be used for the splicing, such as a splice protector and thermal splicer for optical waveguides.

- The length of the closure allows excess lengths of optical waveguide to be accommodated adequately on both sides of the optical-fibre splices.

15 - The optical-fibre splices are freely movable within the cable closure.

20 The following can be used, for example, as deformable materials: copper, copper-based wrought alloys, aluminium, cold-workable aluminium alloys or plastically deformable, non-hardened, stainless steel.

25 Furthermore, the sealing between the sealing-head outer casing and the closure pipe and/or between the sealing-head bore and the pipe end of the microcable may alternatively also take place by a cutting-clamping connection, as is known per se from sanitary installation engineering. The cutting rings used for this purpose are plastically deformed by union nuts and thereby seal off the concentric, tubular closure parts from one another. For this purpose, however, internal

and external threads have to be provided on the corresponding sealing heads.

In Figure 22, a slender cable closure KM is represented in longitudinal section as an in-line closure for two microcables MK1 and MK2 with protective splices SS lying in series one behind the other in the interior of the cable closure KM. A plurality of individual optical-fibre splices are brought together and protected together in a multiple splice protector SS. On both sides of the protective splices SS there is adequate free pipe length in order to accommodate the excess lengths of optical waveguide LU1 and LU2, respectively. The protective splices SS are freely movable within the cable closure KM. The ends of the pipes of the microcables MK1 and MK2 are fixed in a sealtight manner by crimping at the crimping points KRK of the two sealing heads DK1 and DK2, the required tensional, torsional and compressive strength being achieved at the same time. The closure pipe MR1 pushed over the two sealing heads is crimped onto the two sealing heads DK1 and DK2 and closed in a pressure-watertight manner on both sides at the crimping points KRM. The individual optical waveguides are fixed with the aid of fixings F in the region of the protective splices to the latter in order to facilitate the assembly of the closure pipe MR1. In this case, the ends MKE1 and MKE2 of the pipes of the microcables MK1 and MK2, respectively, are led through the respective sealing head DK1 or DK2 into the interior of the closure.

Represented in Figure 23 is a sealing head DK, which has an inner bore BDK, the diameter of which is matched to the microcable to be respectively fed in. At the inner end of this bore BDK there is a stop AS for the led-in cable. At the inlet of the bore BDK, the edge of the bore is provided with a bevel AF, in order to facilitate the leading in of the microcable. On the outer surface of the sealing head DK, peripheral sealing grooves may be arranged, by which the sealing effect is improved.

Figure 24 shows a cross-section through the cable closure in the splice region of the closure pipe MR1. Within a protective splice SS, of which a plurality are arranged in series on behind the other in this exemplary embodiment, there are a plurality of optical waveguide splices LS, which are fixed next to one another. Such a splice protector is, finally, also provided with a fixing F, by which the excess lengths of optical waveguide LU led past the splice SS are loosely held in the closure space.

Figure 25 illustrates that a plurality of splice protection units SS, with the optical-fibre splices LS contained therein, may be arranged next to one another, although then the cross-section of the closure pipe MR2 has to be greater than in the case of the exemplary embodiment according to Figure 22.

In Figure 26, the cable closure KM is designed as a branch cable closure. Two sealing heads DK3 and DK4 are used, and onto which the closure pipe MR2 is crimped in a secure and sealtight manner at the crimping points KRM. In the case of this exemplary embodiment, there are additionally provided filling openings EF, which can be closed with the aid of sealing tapes DB. Arranged in the sealing heads DK3 and DK4 are cable lead-in spigots KES1 to KES4, which correspond to the sealing heads DK1 and DK2 of the previously described in-line cable closure, that is to say they too are of plastically deformable material and serve for the sealtight connection of the microcables MK3 to MK6. At the crimping points KRK of the cable lead-in spigots KES1-KES4, inserted into the lead-in bores EB of the sealing head DK3 and DK4, respectively, the mechanical supporting and sealing off of the lead-in microcables MK3-MK6 takes place. Contained in the interior of the cable closure are the protective splices SS, in which the individual optical-fibre splices are accommodated in groups.

Figure 27 finally shows an assembly arrangement for the assembly of the cable closure according to the invention once the

splicing work has been carried out with the aid of a splicer SPG. On both sides of the splicer SPG there are removable fixings FMK1 and FMK2, respectively, for the fixing of the respective microcables MK1 and MK2 to be connected. The sealing heads DK1 and DK2 of the cable closure to be assembled are pushed onto the ends of the microcables MK1 and MK2, respectively, and fixed by crimping. Beforehand, however, the closure pipe MR1 has been pushed over the microcable MK1 and fixed. Once the splicing work with the aid of the splicer SPG has then been completed, the fixing FMK1 at the sealing head DK1 is released and removed. As a result, the closure pipe MR1 previously pushed on and fixed for assembly can be pushed in the direction of the indicated arrow PFMR over the two sealing bodies DK1 and DK2. By corresponding displacement of the sealing bodies DK1 and DK2, respectively, the excess lengths LU1 and LU2 contained in the interior can then be formed. Subsequently, the closure pipe MR1 is fixed in a sealing manner onto the sealing heads DK1 and DK2 by crimping.

The invention relates to a method of connecting a microcable comprising a pipe with led-in optical waveguides, which has been introduced into a laying channel in solid laying ground, to an existing optical-fibre transmission system of a conventional type.

Optical-fibre transmission systems comprising optical-fibre cables known per se are sufficiently known and already laid, subsections being coupled together by the conventional connection units. However, the optical-fibre transmission system comprising tubular microcables, which comprise homogeneous and pressure-watertight pipes into which optical waveguides are introduced, cannot be connected in the previously customary way to an existing optical waveguide system, since the microcables differ considerably in structural design and in the type of laying from the conventional optical-fibre cables.

Furthermor , it is the object of a dev lopment of the invention to find methods of conn cting a microcable with the aid of cable cl sures of th type describ d to conventional optical-fibre transmission systems, it being
5 intended for the connection to take place in the same laying ground or in laying grounds of different types of construction. The object set is then achieved with the aid of a method of the type explained at the beginning, when joining together in the same laying ground with
10 cable closures, by the microcable being led into an adapter closure, for receiving microcables, through a cable lead-in of a manhole of the existing optical-fibre transmission system which has been made in the same laying ground, by optical waveguides of a flexible cross-
15 connecting cable being spliced onto the optical waveguides of the microcable within the adapter closure and by the cross-connecting cable being led into a conventional splicing closure for optical waveguides for connection to the optical cables of the existing optical-
20 fibre transmission system, the joining together being performed within the splicing closure.

Furthermore, the object set is also achieved with the aid of a method of the type explained at the beginning, when joining together in different laying grounds,
25 by the microcable being led at the end of the solid laying ground into an adapter closure at the height of the laying channel and spliced onto a buried cable, by the buried cable being laid in the earth at the height of the leading-in level of the manhole made in the earth,
30 led into the manhole and spliced there within a splicing closure onto the existing optical-fibre network.

With the aid of the method according to the development of the invention, it is then possible to couple an optical-fibre transmission system made up of
35 microcables to an optical-fibre transmission system with conventional optical-fibre cabl s. The coupling of tubular microcables

5 onto the existing network in this case takes place with
cable closures of which the cable lead-ins are designed
for the requirements of the microcables. Used for this
purpose are cable closures of metal of which the spigot-
10 shaped cable inlets are crimped onto the pipes of the
microcables. This method is not possible with the aid of
conventional cable closures. From such an adapter closure,
a cross-connecting cable of a conventional type is then
led to a conventional splicing closure, into which the
15 conventional optical-fibre cables are also led in. There,
the splicing of the optical waveguides of the microcable,
or of the cross-connecting cable, with the optical wave-
guides of the conventional optical cables is performed.
This has the advantage that the tubular microcable ends
20 in a special adapter closure, from which a flexible
optical-fibre cable is led into a conventional splicing
closure, where any service work can then be performed. In
this case, the microcable, which is susceptible to
buckling, can be rigidly fixed on the manhole wall, so
25 that any buckling of the pipe can be ruled out. In the
conventional splicing closure, on the other hand, cross-
connecting excess lengths of fibres for subsequent splic-
ing and all the splices can be accommodated. In the adap-
ter closure itself, only the microcable is accommodated
and connected to the flexible cross-connecting cable.

If a special adapter closure cannot be used, the
microcable must be led directly into the splicing closure
by special measures, corresponding protective measures
having to be taken for the pipe which is susceptible to
30 buckling. Suitable for this purpose is, for example, a
tube which is stable with respect to transverse
compressive stress and protects the metal pipe of the
microcable against buckling and damage. The protective
tube also makes the microcable much thicker, so that it
35 can be identified better in the manhole.

Access to an already existing manhole, in which
optical cables of a conventional type have already been
led in, is achieved by the laying channel in which the
microcable

is laid being cut into the solid laying ground in the direct vicinity of the manhole. The normal laying depth of such a route is 70 to 150 mm. From the road surface, a core hole is then made up to the route of the microcable on the outer wall of the manhole. Subsequently, the manhole wall is drilled through in the upper manhole region and the microcable is led in from outside. The core hole made outside the manhole in this case serves as a leading-in aid, to compensate for laying inaccuracies and for receiving the loop of excess length of cable of the microcable as well as for sealing off the manhole from the outside. The manhole is sealed off by a conventional masonry lead-through, such as for example with lead-through seals known per se for manholes. In the interior of the manhole, the microcable is then led horizontally along the manhole wall up to the adapter closure.

If the manhole for the conventional optical-fibre systems is not made in the solid laying ground in which the microcable runs, difficulties arise in bringing the microcable up to the manhole; this is because the relatively rigid microcable could, for example, be sheared off. In such cases, there is then placed at the end of the laying channel in the solid laying ground, for example of a road surfacing, an adapter closure, into which the microcable is led. Here there is then spliced on a flexible buried cable, which is laid at a deeper laying level in the earth up to the leading in of the manhole. Here, the splicing onto the existing network then takes place in a splicing closure.

The leading into a manhole also opens up the possibility that microcables laid at different heights can be brought together.

The following special features and advantages of the method are obtained according to the invention:

- The customary optical waveguide assembly technique can be retained.

- The bringing together of the new and old optical-fibre systems can take place in already conventional optical waveguide accessories.

- The small laying depth of the microcable allows the existing free space in the upper manhole region also to be used.

- A core hole on the outer wall of the manhole suffices for leading in the microcable, so that no excavation of the surrounding earth is necessary.

- In such a way, routes having different laying heights can be brought together.

The manhole 103 shown in Figure 28, which is arranged below the road surface 101 of the laying ground 102 and is covered by a cover 114, contains first of all an optical-fibre transmission system 104 comprising conventional optical-fibre cables. Already provided in this system is a conventional splicing closure 113, excess lengths 112 of optical-fibre cable introduced in the customary way allowing a certain mobility of the splicing closure for splicing work. These optical cables of the conventional system 104 are usually in ducts and are led in via lead-in seals 106 relatively deep in the lower region of the manhole. By contrast, the newly added microcable 105, comprising a pipe and optical waveguides guided therein, is led into the manhole 103 via a cable lead-in 107 in the upper region of the manhole, since the laying channel has only a depth of 70 to 150 mm. For this purpose, a core hole 108 is introduced outside the manhole 103, in order to have sufficient free space for leading in the microcable.

Into this core hole 108 there may also be introduced, for example, a tubular excess length of the microcable 105, with which it is possible to compensate for tolerances in length. After introducing the microcable 105, the laying channel is filled with a filling compound 115, such as for example bitumen. Within the manhole 103, the led-in microcable 105 is initially mechanically protected and supported with the aid of a protective tube or protective pipe 109 and is subsequently led into an adapter closure 110, which is suitable for the leading in of microcables. In this adapter closure 110, the optical waveguides are connected to a flexible cross-connecting cable 111. After leaving the adapter closure 110, this flexible cross-connecting cable 111 is then led into the splicing closure 113 of the already existing optical-fibre transmission system and coupled to it via optical-fibre splices. The flexible cross-connecting cable 111 is also deposited in the manhole with corresponding excess lengths 112, so that, even after the cross-connecting cable has been led in, removal of the splicing closure 113 from the shaft for service work is possible.

Figure 29 shows an exemplary embodiment of the procedure when the manhole is not in the region of the solid laying ground in which the microcable is laid, but is in the neighbouring, relatively soft earth. The relatively rigid microcable could be damaged in the transitional region. Thus, if the manhole 103 is in the earth 123, the microcable 117 can be laid only up to the end of the solid laying ground, for example the carriage-way 116. From there, a buried cable 124 has to be led to the cable lead-through 125 of the manhole. The standard laying depth is about 60 to 70 cm in the earth. The difference in height can be overcome with an adapter closure 120. The microcable 117 is led in and sealed off in the upper region by the lead-in 118. The buried cable 124 is led through a spigot 121 and sealed off, for example by a shrink tube piece 122. For leading into the

manhol 103, the buried cable 124 has to be buried in the ground and the outer wall of the manhole 103 has to be exposed. Within the manhol 103, the buried cable is then led into the splicing closure installed there, where the optical waveguides are connected.

During the laying of microcables, which comprise a pipe and optical waveguides loosely introduced therein, it is necessary to arrange excess lengths of cable before branches, closures or after relatively long sections of cable, in order to make required compensations of lengths possible. Such settlements, elongations and also temperature-induced changes in length during the interaction of materials with different coefficients of thermal expansion are compensated by so-called elongation loops. During laying in laying channels which are made in solid laying ground, these elongation loops have until now been made vertically in correspondingly sunken laying channels, perpendicularly with respect to the surface of the laying ground. This leads to difficulties, however, if the laying ground, such as for example a carriageway surfacing, is not sufficiently thick.

A further object of the invention is thus to provide a protective device for terminating core holes in which the elongation loops of microcables are horizontally laid. The object set is achieved with a protective device of the type explained at the beginning by the said device comprising a protective cover and a driving-in peg, provided centrally at one end, for fixing in a central hole at the bottom of the core hole, by the diameter of the protective cover corresponding to the diameter of the core hole and by filling material being arranged above the protective cover for sealtight termination and for filling the remaining core hole.

The advantage of protective devices according to the invention is that elongation loops of microcables can be horizontally laid or formed into core

holes which have a diameter which corresponds at least to the minimum permissible bending radius of a microcable, since the possible mechanical loading is absorbed by it and since such a termination also has the necessary seal-tightness. Furthermore, it is of advantage that now the core holes are only required to be of a small depth, so that breaking through the solid laying ground, such as for example the subgrade of a carriageway, can no longer occur. Such an intervention to the mechanics of the solid laying ground, for example a road surfacing, is consequently uncritical. The required diameter for such a core hole is of the order of magnitude of 150 mm, so that these core holes can still be made with conventional machine tools without any problem. Consequently, the same tool can be used to produce core holes for elongation loops, cable branches or setting holes for cylindrical cable closures, as are customary in the use of micro-cables.

The protective device according to the invention comprises a more or less mushroom-shaped mounting, which is inserted into the core hole of the solid laying ground and upwardly covers the latter such that the original strength of the laying ground, for example the surfacing for road traffic, is restored. Within the core hole, the coiled-up excess length or elongation loop of the micro-cable is held down. In addition, the core hole is sealed off with respect to the surface of the solid laying ground and the microcable is protected against mechanical loading from above. This problem is particularly important if, due to elevated climatic conditions, for example in the case of a temperature rise above 30°C, the bitumen of the road surfacing softens and the mechanical load-bearing capability is reduced. For example, in high summer, even in our temperate zones, temperatures of over 60°C are measured in the asphalt. The hollow space of the core hole, in which the elongation loop is located, may be filled with a filling material,

which must not, however, restrict the mobility of the microcable. The protective device upwardly terminates the core hole and the region there above is sealed with hot bitumen. Additions of solid material such as chippings increase the strength of the cast bitumen, so that in this way something approaching the strength of the asphalt is achieved.

Represented in Figure 30 is a core hole KB in solid laying ground VG, in which two laying channels VN1 and VN2 run in tangentially. The core hole KB has a diameter which is adequate for receiving the excess length or elongation loop DS of a microcable MK in horizontal position for the range of elongation to be expected. A central hole ZB serves for receiving and arresting the protective device according to the invention. The hollow space of the core hole KB may, if required, be filled with a filler, which must not, however, significantly influence the mobility of the elongation loop DS. The laying channels may be led into the core hole at different angles of offset, so that virtually any angling off can be carried out for the further running of a laying route. In addition to the central hole ZB, further holes may be made in the laying ground, serving for example as an outflow for condensed water in the core hole KB or one of the laying channels VN1 or VN2. When laying in the elongation loop DS, it must be ensured that the microcable MK does not touch the wall of the core hole, so that during any elongation the laid-in microcable can also give way outwards. Consequently, compressive stresses in the microcable are reduced without compression occurring and without risking buckling. When shortening the microcable, the elongation loop may be pulled together without the cable being subjected to tensile stress. In this figure, a deflection of the microcable MK of 90° is shown, and the excess length or elongation loop DS is then stored in a 450° loop. Such an arrangement may be used irrespective of the inlet or outlet angles for deflecting a route or

else as an ancillary means ahead of a following cable closure.

Figur 31 shows in a sectional r presentation through the core hole KB the position of the elongation loop ^{DS} of a microcable MK and the mushroom-shaped protective device, ^{which comprises} comprising the protective cover SD and a driving-in peg ES, which has, for example, in the region of the elongation loop DS ^{as} a minimum diameter limitation ESB ^{of} a diameter which corresponds to the minimum permissible bending radius of the led-in cable MK. In this way, there is no risk that the microcable ^M could be excessively bent or buckled. The free space above the protective cover SD is filled with a filler FM, preferably a hot bitumen, whereby a sealing of the core hole KB takes place. If hot bitumen is used, a mixture with chippings SP is expedient, since in this way an adaptation to the road surfacing SO can be achieved. Furthermore, it is shown in this Figure 31 that a pulling eyelet ZO may be provided for lifting the protective cover SD. The protective device according to the invention may, however, also be of a multipart configuration, the driving-in peg ES then expediently having in the upward direction a receiving pin AS, onto which the protective cover SD can be placed or screwed. The diameter limitation ESB lying thereunder in this case forms a peripheral rest for the protective cover ^{ESD}. The diameter limitation ESB may also be fitted on as an extra part in the form of a sleeve. With the driving-in peg ES, the entire device is fixed in a central hole in the laying ground within the core hole KB by driving in.

To sum up, further special advantages of the protective device are listed:

It is a temperature-independent protective device for core holes, since the protective cover compensates for the differences in heat in the asphalt and dissipates the h at via the peg

into the arth. As a result, ther is also no settling or flowing of the asphalt above th protective cover.

5 The longation loop of th microcable can move freely underneath the protective cover, to be precise even if loose fillers, such as stone chips, bitumen, prefabricated profiles of polystyrene or one-component foam, are filled in. Consequently, the hollow space is largely protected against the formation of condensed water, since a seepage of any condensed water occurring
10 is also ensured by additional holes in the core hole, which reach into the frost blanket of the laying ground.

The protective cover absorbs the loading from above and directs it via the driving-in peg into the solid laying ground. As a result, high permanent loading
15 is possible without subsidence. The same applies in the case of high area loading or else in the case of punctiform loading, as may be caused by tyres of vehicles or by sharp objects such as props, tools, chisels, knives, pins or stiletto heels.

20 If a large elongation length is required, a correspondingly large core hole may be made, it being possible for the radii of the elongation loops to be formed simply and without a tool. Buckling is in this case scarcely possible.

25 The surface of the protective cover may be roughened, in order that better adhesion with respect to the cast material is achieved.

It is also ensured by the protective cover that the elongation loop does not spill out or move out
30 upwards when an elongation operation is proceeding.

The filling of the hollow space of the core hole above the protective cover ensures that, when the road surfacing is renewed, only the filler above the protective cover

is cut away and renewed, so that the protective device remains unaffected by this.

A

5 A further object of the invention is to provide a cable closure for optical waveguides which is fitted in solid laying ground, is accessible from above and has leading-in possibilities for deeply laid cables. The object set is then achieved with the aid of a cable closure of the type explained at the beginning, by the cable closure comprising an outer body which can withstand high mechanical loads and a cable-closure sealing body fitted in the outer body, by the outer body having a removable outer cover, which is at the same height as the surface of the laying ground, by the cable-closure sealing body lying thereunder being closed off by an upwardly removable sealing cover, by cable connection units in pipe form being led in from below through the outer body into the cable-closure sealing body and by the ends of the cables being led into these cable connection units and sealed off.

20 The cable closure according to the invention is an upwardly accessible closure, making it possible for splicing and cross-connecting work and also lining up of fibres or twin copper wires to be performed without exposing the closure. Until now, fibres and twin copper wires of local and connecting cables have been accessible only if the entire closure is exposed and the closure body is removed. At the same time, the closures are usually at the same laying height as the cables. Digging work is, however, usually laborious, so that much time is additionally taken up for the repair and service work to be carried out. In the case of the work to be performed according to the invention, there is no need for digging work, since the upper side of the closure terminates flush with the surface of the laying ground. Such a closure is suitable in particular for leading in micro-cables, which are arranged at a relatively small depth in laying channels of solid laying ground. In addition, in the case of the cable closure according to the invention,

ther is also the possibility of leading in standard buried cables, which usually run at a greater laying depth. Provided for this purpose are cable connection units, which are led into the cable closure from below, the leading-in height of these cable connection units being adapted to the laying height of the buried cables. In this way, even deeper laid buried cables can be reached from the surface of the laying ground without special measures, such as digging work, being necessary.

Such cable closures may be used as branch cable closures and/or in-line cable closures in local and branching networks. This is particularly favourable, since switching and cross-connecting work is recurrently necessary in the local network. On account of the simple structural design of the cable closure according to the invention, it may be used in an uncomplicated way in footpaths, pavements and cycle paths, in particular in urban areas. All that is required for this purpose are paved squares, roads or paths, the load-withstanding cover simply having to be removed for access to the cable closure, in order to gain access to the fibres or twin wires from the surface. If the cable closure according to the invention is used, special advantages with respect to systematic utilization of the existing infrastructure are then obtained on account of the compact structural design and the good accessibility.

In the configuration according to the invention, the mechanical loads are absorbed by the outer body, which preferably consists of grey cast iron, while the cable-closure sealing body in the interior of this outer body can be closed in a sealtight manner and contains the individual communication parts. The sealing cover and the outer cover are expediently secured against unauthorized opening and, if appropriate, can be locked. Overall, the outer body can withstand high mechanical loads up to a bridge class of 30 and more, so that the cable-closure sealing body has to meet only the conditions with respect to sealtightness. The hollow space between the outer body

and the cable-closure sealing body may expediently be filled or plugged with a filler, so that the two bodies are connected to each other in a dirt- and watertight manner as a unit. The closure sealing body is pressure-watertight and can be sealed off well and consists of plastic, diecast materials or metal. For fastening, there is preferably provided a sealing cover, the fastening mechanism of which is designed as a turn-lock or bayonet fastener. Such a closure may also be built at a later time into existing routes of pavements and cycle paths, since the design means that it can fit in well with the local conditions. The structural design of the cable closure also allows further cables to be led in at a later time if cable connection units were additionally provided at the beginning. For easy identification, the cable closure can, because of its easy accessibility, be easily assigned by labelling or coding, so that there is no need for laborious search and coordination measures.

Figure 32 shows the upwardly accessible cable closure KMO according to the invention, which comprises the outer body AK, which can withstand high mechanical loading, and the inner cable-closure sealing body KDK. The outer body AK terminates with respect to the laying ground VG below with a standing flange STF and upwardly with a peripheral collar KR. Fitted within the collar KR is the outer cover AD, which can be lifted up along a pivot pin DA and swung out to the side, so that the sealing cover DD of the cable-closure sealing body KDK lying thereunder is then accessible. This sealing cover DD seals off the cable-closure sealing body KDK via a round seal RD and with the aid of a fastener, preferably a bayonet fastener BV. The intermediate space between the outer body AK and the cable-closure sealing body KDK is filled here with a filler, for example a plastics foam FS. The cable-closure sealing body KDK is held centrally in the outer body AK by a spacer AH and the supporting flange AF for the outer cover. The surface of the laying ground VG,

for example a road surface SO, terminates flush with the surface of the outer cover AD, so that a stepless transition is ensured. Shown in the interior of the cable closure sealing body KDK is a splice organizer SK, on which the led-in optical waveguides LWL are spliced. After opening the outer cover and sealing cover, this splice organizer SK is accessible from above, without the cable closure having to be removed. Because of the excess lengths of optical waveguide, the splice organizer SK can, however, be pulled out for service work. The cables K or else microcables MK are led in through the cable connection units ^{KA1, KA2 and KA3} KA, connected downwardly onto the cable closure KMO, these cable connection units ^{KA1, KA2 and KA3} KA being angled off, or bent off, at the laying height of the cables K or MK, so that the leading in can take place without buckling. The sealing between the cable K and a cable connection unit ^{KA3} KA may be performed, for example, with the aid of a shrink tube piece SS. The sealing between a microcable ^{and unit KA1} MK, which comprises a pipe with introduced optical waveguides, takes place, for example, with the aid of a peripheral crimp connection KV.

In the case of this cable closure according to the invention, however, there may also be provided additional cable connection units from the side in the upper region of the side wall of the cable closure KMO, which units are then usually used for feeding in microcables lying less deep, as already described. However, this is not drawn in here. Such lead-ins may take place radially or tangentially.

Consequently, depending on the type of structural design and laying depth, cables can be brought together in a cable closure, all the cable ends and the associated terminations then being effortlessly accessible from above, without the cable closure itself having to be dug out.

If the static loading, for example in the foot-path region, is only low, it is possible to dispense with the outer body. The removable

or pivotabl outer cover is then provid d directly on the
closure sealing body.

00101015 074700